

LD TUBING - SIZE AND TOLERANCES

LD (Large Diameter Tubing) (for GE 214 , GE224, GE 244) Table

Size Range			Common Tolerances										
			Common Wall		OD		ID	Wall Tolerance		Siding	Bow (mm/ft)		
Inside Diameter (mm)			Thickness (mm)		Common	Special	Special	Common	Special	Common	Special	Common	Special
			Max	Min	+/- mm	+/- mm	+/- mm	+/-	+/- mm	+/-	+/- mm	+/-	+/- mm
Up to	165		7	2.5	2	Per	Per	20%	Per	15%	Per	0.3	Per
166	to	190	7	3	2	Request	Request	20%	Request	15%	Request	0.3	Request
191	to	250	7	3	2			20%		15%		0.3	
251	to	290	7	3.5	2			20%		15%		0.3	
291	to	350	6	3.5	2			20%		20%		0.3	
351	to	400	6	3.5	3			20%		20%		0.3	
401	to	450	6	4	3			20%		20%		0.3	
451	to	500	5.5	4	3			20%		20%		0.3	